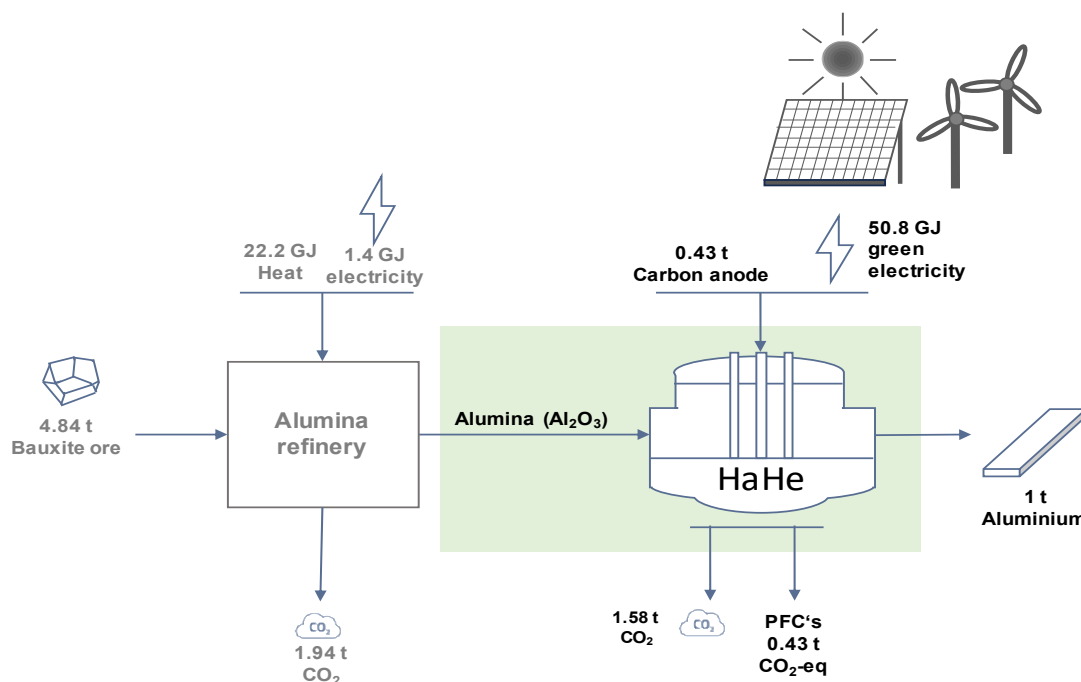


Aluminium smelting with use of low-carbon electricity

Description | The aluminium smelting process (Hall–Héroult process; HaHe) requires large amounts of electricity – 14.1 MWh_{el}/t of aluminium, in the global average – which can be associated with significant scope-2 emissions from electricity production, depending on the CO₂-intensity of the used electricity. Using renewables-based electricity instead of fossil based electricity avoids these scope-2 emissions.



Process inputs and outputs per t of aluminium

	Unit	Value
Electricity demand	GJ	52.2
Heat demand	GJ	29.9
Bauxite ore	t	4.84
Carbon anode	t	0.43
CO ₂ emissions (scope-1) ¹	t CO ₂ -eq	2.01
CO ₂ emissions (scope-2)	t CO ₂	0
CO ₂ captured	t CO ₂	-

Key characteristics:²

- Avoids scope-2 emissions
- Greenhouse Gas (GHG) emission reduction compared to conventional³ aluminium smelting: 78% (scope-1 + scope-2)

Key requirements:

- Supply of large amounts of green electricity
- Stable electricity supply to smelting process (electricity balancing)

Applicability to the Kazakh context:

- KZ has good conditions for renewable electricity
- Without policy support, green electricity becomes competitive only in the long term

¹ of the aluminium smelter (HaHe process) including PFC emissions in CO₂-eq, excluding alumina refinery

³ Assumed emission intensity of electricity: 516 g CO₂/kWh_{el}

² More information and assumptions are provided in the final report of the DeKaMe project (<https://epub.wupperinst.org/frontdoor/index/index/docId/8779>)