





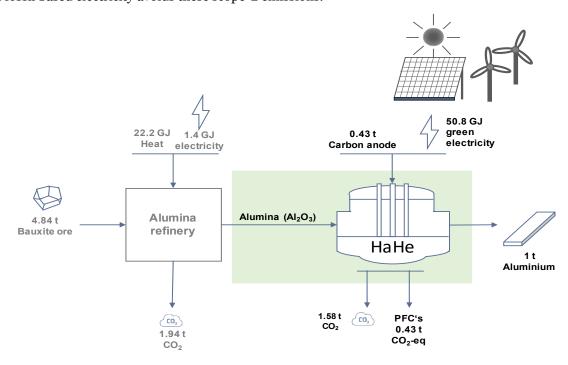


on the basis of a decision by the German Bundestag

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Aluminium smelting with use of low-carbon electricity

Description | The aluminium smelting process (Hall–Héroult process; HaHe) requires large amounts of electricity $-14.1 \text{ MWh}_{el}/t$ of aluminium, in the global average - which can be associated with significant scope-2 emissions from electricity production, depending on the CO_2 -intensity of the used electricity. Using renewables-based electricity instead of fossil based electricity avoids these scope-2 emissions.



Process inputs and outputs per t of aluminium

	Unit	Value
Electricity demand	GJ	52.2
Heat demand	GJ	29.9
Bauxite ore	t	4.84
Carbon anode	t	0.43
CO ₂ emissions (scope-1) ¹	t CO ₂ -eq	2.01
CO ₂ emissions (scope-2)	t CO ₂	0
CO ₂ captured	t CO ₂	-

Key characteristics:2

- Avoids scope-2 emissions
- Greenhouse Gas (GHG) emission reduction compared to conventional³ aluminium smelting: 78% (scope-1 + scope-2)

Key requirements:

- Supply of large amounts of green electricity
- Stable electricity supply to smelting process (electricity balancing)

Applicability to the Kazakh context:

- KZ has good conditions for renewable electricity
- Without policy support, green electricity becomes competitive only in the long term

This fact sheet is the result of the project "Providing a knowledge base for decarbonizing the Kazakh metals industries (DeKaMe)" which was granted to Wuppertal Institut by Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH in the context of the GIZ project "Capacity Development for climate policy in the countries of South East, Eastern Europe, the South Caucasus and Central Asia, Phase III' (CDCPIII) as part of the International Climate Initiative (IKI).

¹ of the aluminium smelter (HaHe process) including PFC emissions in CO₂-eq, excluding alumina refinery

 $^{^3}$ Assumed emission intensity of electricity: 516 g CO $_2/\ kWh_{el}$

 $^{^{2}}$ More information and assumptions are provided in the final report of the DeKaMe project

⁽https://epub.wupperinst.org/frontdoor/index/index/docId/8779)